



Decimal Chart Conversion

Drill Size	mm	Decimal	Drill Size	mm	Decimal	Drill Size	mm	Decimal	Drill Size	mm	Decimal
—	0.10	.0039	45	2.08	.0820	5	5.22	.2055	7/16	11.11	.4375
—	0.20	.00179	44	2.18	.0860	4	5.31	.2090	29/64	11.15	.4531
—	0.25	.0098	43	2.26	.0890	3	5.41	.2130	15/32	11.91	.4688
—	0.30	.0118	42	2.37	.0935	7/32	5.56	.2188	—	12.00	.4724
80	0.34	.0135	3/32	2.38	.0938	2	5.61	.2210	31/64	12.30	.4844
79	0.37	.0145	41	2.44	.0960	1	5.79	.2280	1/2	12.70	.5000
1/64	0.40	.0156	40	2.5	.0980	A	5.94	.2340	—	13.00	.5118
78	0.41	.0160	39	2.53	.0995	15/64	5.95	.2344	33/64	13.10	.5156
77	0.46	.0180	38	2.58	.1015	—	6.00	.2360	17/32	13.49	.5312
—	0.50	.0197	37	2.64	.1040	B	6.05	.2380	35/64	13.89	.5469
76	0.51	.0200	36	2.71	.1065	C	6.15	.2420	—	14.00	.5512
75	0.53	.0210	7/64	2.78	.1094	D	6.25	.2460	9/16	14.29	.5625
74	0.57	.0225	35	2.79	.1100	1/4	6.35	.2500	37/64	14.68	.5781
—	0.60	.0236	34	2.82	.1110	E	6.35	.2500	—	15.00	.5906
73	0.61	.0240	33	2.87	.1130	F	6.53	.2570	19/32	15.08	.5938
72	0.64	.0250	32	2.95	.1160	G	6.63	.2610	39/64	15.48	.6094
71	0.66	.0260	—	3.00	.1181	17/64	6.75	.2656	5/8	15.88	.6250
—	0.70	.0276	31	3.05	.1200	H	6.76	.2660	—	16.00	.6299
70	0.71	.0280	1/8	3.18	.1250	I	6.91	.2720	41/64	16.27	.6406
69	0.74	.0282	30	3.26	.1285	—	7.00	.2756	21/32	16.67	.6562
—	0.75	.0295	29	3.45	.1360	J	7.04	.2770	—	17.00	.6693

