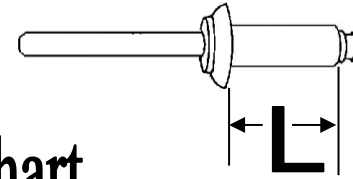




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Blind Rivet Size Chart

Rivet Series No.	Nom Rivet Size	Recommended Drill Size	Recommended Hole Size		Rivet No.	Grip Range	Rivet Body " L "	Closest Standard Length
			MAX	MIN			MAX	
3	3/32 0.0938	# 41	0.100	0.097	32	.020 (1/32) to .125 (1/8)	0.250	1/4
					34	.126 (1/8) to .250 (1/4)	0.375	3/8
					36	.251 (1/4) to .375 (3/8)	0.500	1/2
					38	.376 (3/8) to .500 (1/2)	0.625	5/8
					310	.501 (1/2) to .625 (5/8)	0.750	3/4
4	1/8 0.125	# 30	0.133	0.129	41	.020 (1/32) to .062 (1/16)	0.212	7/32
					42	.063 (1/16) to .125 (1/8)	0.275	1/4
					43	.126 (1/8) to .187 (3/16)	0.337	5/16
					44	.188 (3/16) to .250 (1/4)	0.400	3/8
					45	.251 (1/4) to .312 (5/16)	0.462	7/16
					46	.313 (5/16) to .375 (3/8)	0.525	1/2
					48	.376 (3/8) to .500 (1/2)	0.650	5/8
					410	.501 (1/2) to .625 (5/8)	0.755	3/4
					412	.626 (5/8) to .750 (3/4)	0.900	7/8
					414	.751 (3/4) to .875 (7/8)	1.025	1"
5	5/32 0.1562	# 20	0.164	0.160	52	.020 (1/32) to .125 (1/8)	0.300	9/32
					53	.126 (1/8) to .187 (3/16)	0.362	3/8
					54	.188 (3/16) to .250 (1/4)	0.425	7/16
					56	.251 (1/4) to .375 (3/8)	0.550	1/2
					58	.376 (3/8) to .500 (1/2)	0.675	5/8
					510	.501 (1/2) to .625 (5/8)	0.800	3/4
					512	.626 (5/8) to .750 (3/4)	0.925	7/8
					514	.751 (3/4) to .875 (7/8)	1.050	1"
					516	.876 (7/8) to 1.00 (1")	1.175	1-3/16"
6	3/16 0.1875	# 11	0.196	0.192	62	.020 (1/32) to .125 (1/8)	0.325	5/16
					63	.126 (1/8) to .187 (3/16)	0.387	3/8
					64	.188 (3/16) to .250 (1/4)	0.450	7/16
					66	.251 (1/4) to .375 (3/8)	.0575	1/2
					68	.376 (3/8) to .500 (1/2)	.0700	5/8
					610	.501 (1/2) to .625 (5/8)	0.825	3/4
					612	.626 (5/8) to .750 (3/4)	0.950	7/8
					614	.751 (3/4) to .875 (7/8)	1.075	1"
					616	.876 (7/8) to 1.00 (1")	1.200	1-3/16"
					618	1.001 (1") to 1.125 (1-1/8")	1.325	1-5/16"

					620	1.126 (1-1/8") to 1.250 (1-1/4")	1.450	1-7/16'
					622	1.251 (1-1/4") to 1.375 (1-3/8")	1.575	1-1/2"
8	1/4 0.250	F	0.261	0.257	82	.020 (1/32) to .125 (1/8)	0.375	3/8
					84	.126 (1/8) to .250 (1/4)	0.500	1/2
					86	.251 (1/4) to .375 (3/8)	0.625	5/8
					88	.376 (3/8) to .500 (1/2)	0.750	3/4
					810	.501 (1/2) to .625 (5/8)	0.875	7/8
					812	.626 (5/8) to .750 (3/4)	1.000	1"
					814	.751 (3/4) to .875 (7/8)	1.125	1-1/8"
					816	.876 (7/8) to 1.00 (1")	1.250	1-1/4"
					818	1.001 (1") to 1.125 (1-1/8")	1.375	1-3/8"
					820	1.126 (1-1/8") to 1.250 (1-1/4")	1.500	1-1/2"
					822	1.251 (1-1/4") to 1.375 (1-3/8")	1.625	1-5/8"
					824	1.376 (1-3/8") to 1.500 (1-1/2")	1.750	1-3/4"